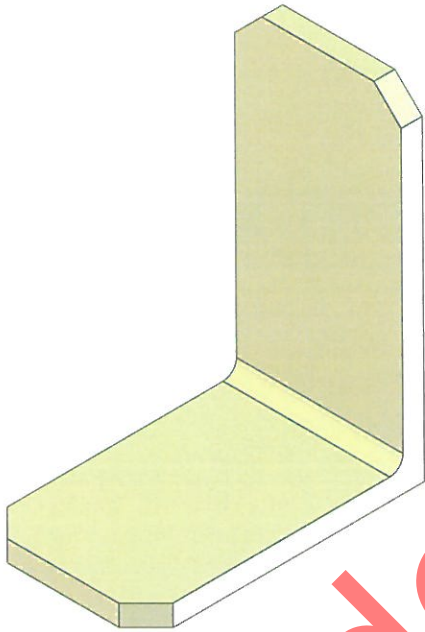


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PRT		N/C
N/C	INITIAL RELEASE	06/01/09	P. BRAVO

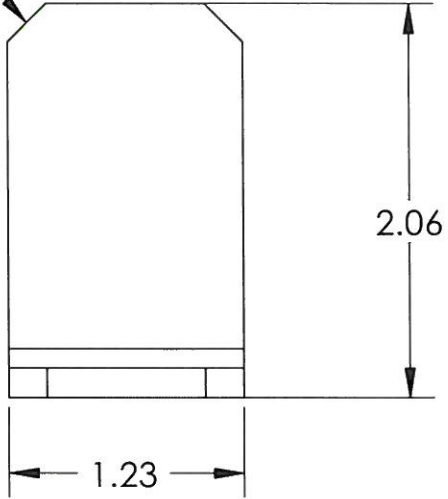
NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
CARDINAL 4860-50 PRETREATMENT PRIMER
PRIME IAW MIL-P-23377J TYPE I CLASS N
- 3 DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120

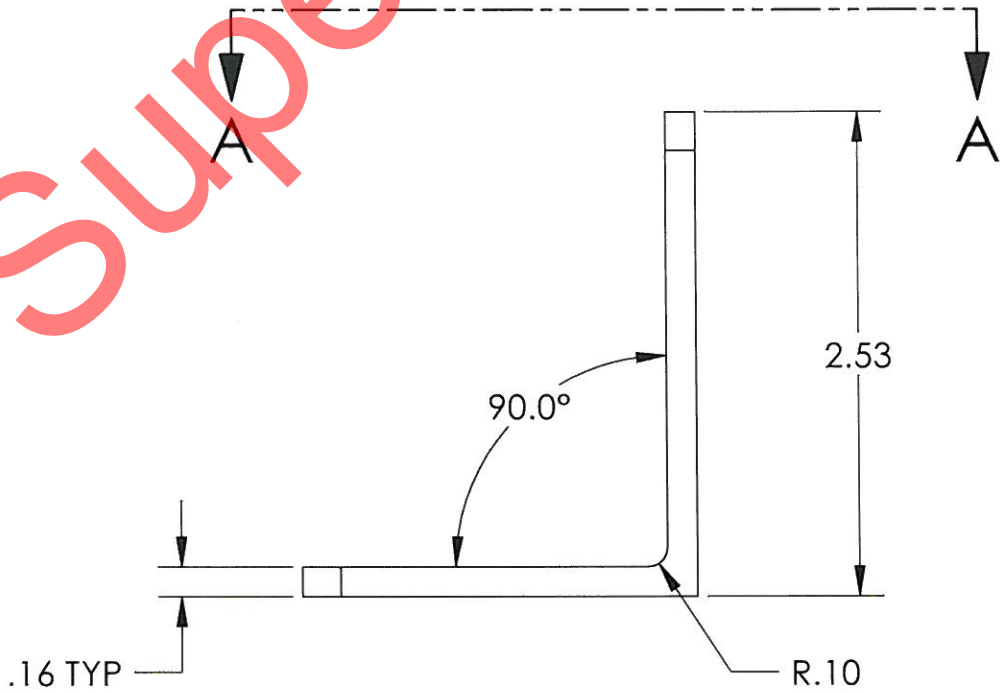


647.1910

.20 X 45.0°
4 PL

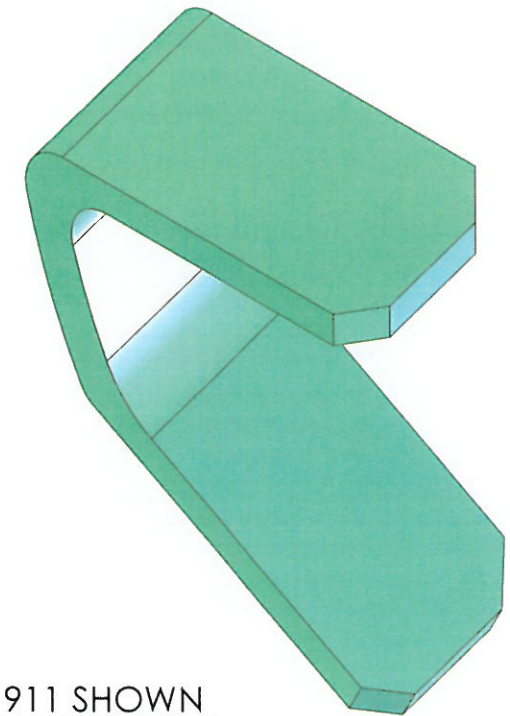
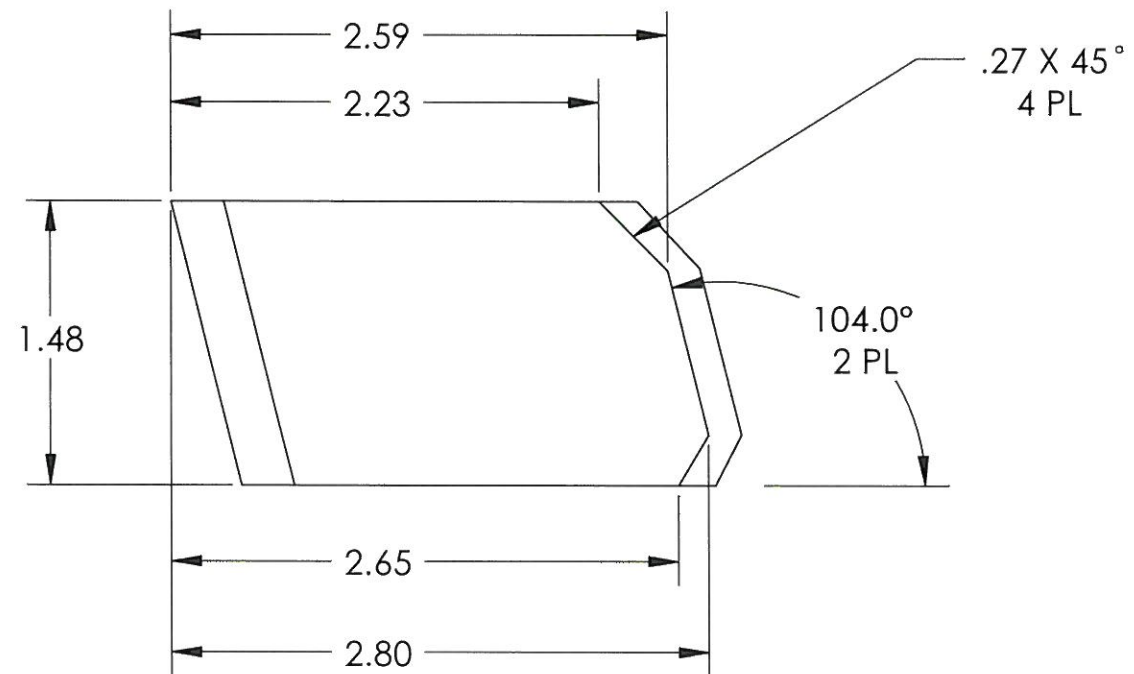


SECTION A

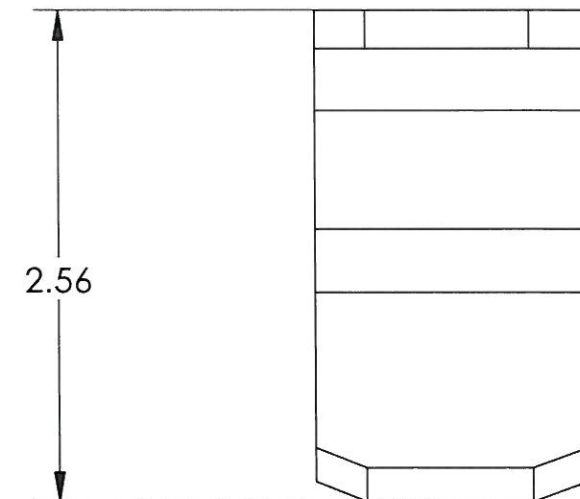
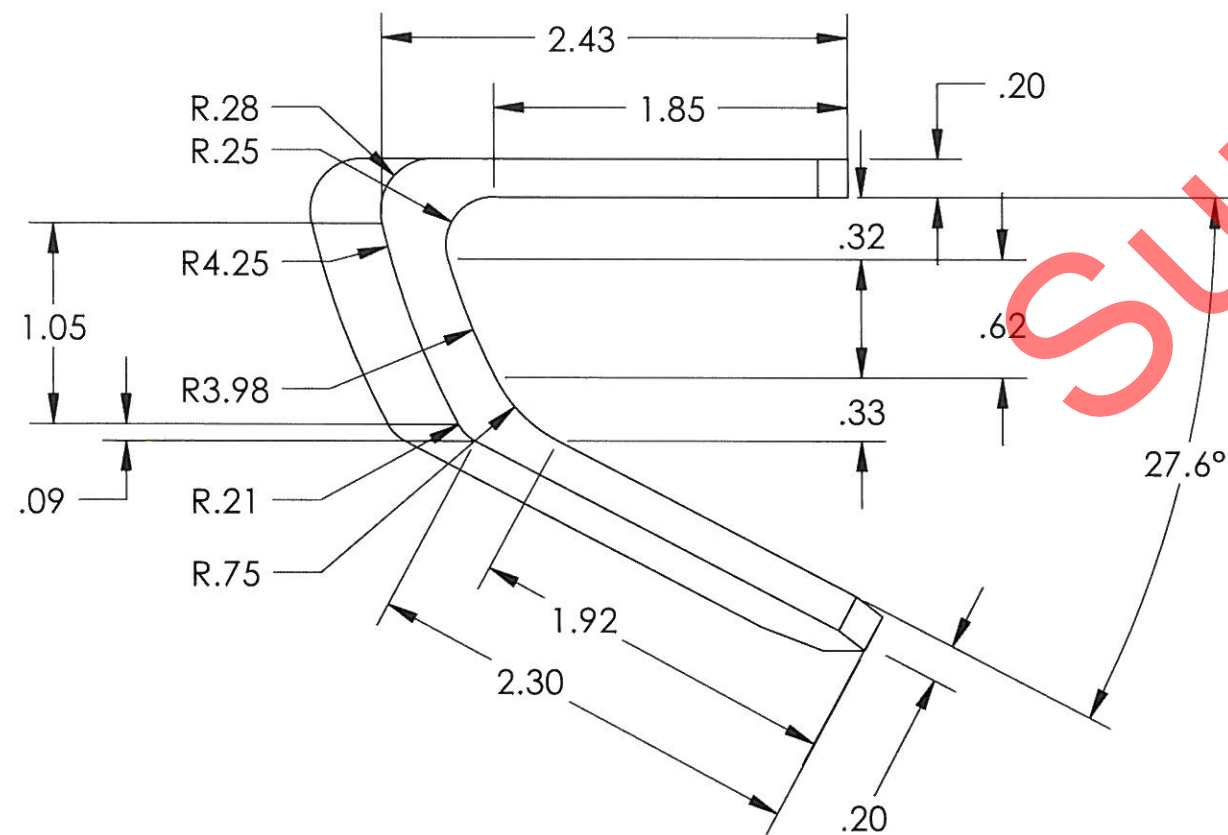


			647.1915	SUPPORT ANGLE	△	△
			647.1914	BRACKET	△	△
			647.1913	TEE	△	△
			647.1912	BRACKET, LH	△	△
			647.1911	BRACKET, RH	△	△
			647.1910	CLIP	△	△
FIND #		PART #	DESCRIPTION	MAT'L	SPEC.	
QTY		PARTS LIST				
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR) 06-01-09				
647.1300		DRAWN BY: J. GARDINER CHECKER: P. BRAVO				
		DRAWING APPROVAL: P. BRAVO 06-01-09				
		CONTRACT No.				
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°				
		SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.1900	REV. N/C	
		SCALE NONE				SHEET 1 OF 5

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647.1911 SHOWN
647.1912 OPPOSITE



ORIGINAL DATE (MO-DA-YR) 06-01-09		APICAL INDUSTRIES	
DRAWN BY J. GARDINER	CHECKER P. BRAVO	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO		BRACKETS	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm 5^\circ$		SIZE B	REV N/C
		CAGE CODE 07MZ6	DWG. NO. 647.1900
		SCALE: NONE	
		SHEET 2 OF 5	

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A

B

C

D

.63 X 45.0°
4 PL

Ø .201
2 PL

CL

.500

6.275

2.250 ± .002

14.80

.13

2.00

647.1913

.25 X 45.0°
2 PL

1.25

.13

R.05
4 PL

R.10
2 PL

ORIGINAL DATE (MO-DA-YR) 06-01-09	
DRAWN BY J. GARDINER	CHECKER P. BRAVO
DRAWING APPROVAL P. BRAVO	
CONTRACT No.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± 5°	

APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300			
BRACKETS			
SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.1900	REV N/C
SCALE: NONE			SHEET 3 OF 5

1 2 3 4 5 6 7 8

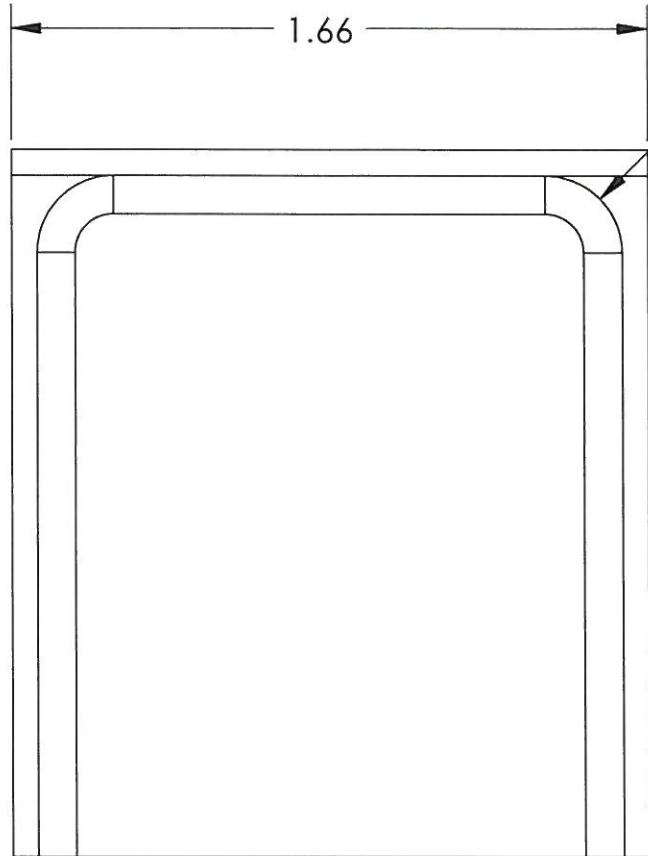
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A

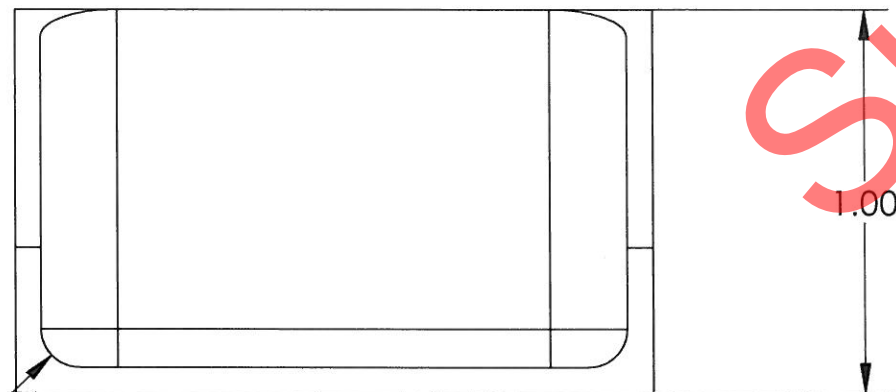
B

C

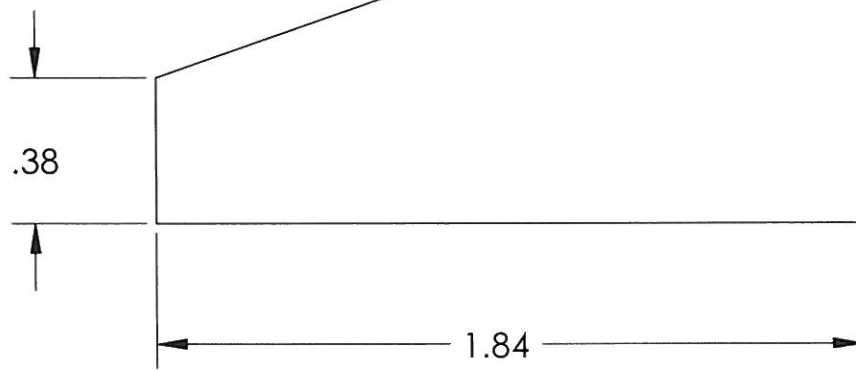
D



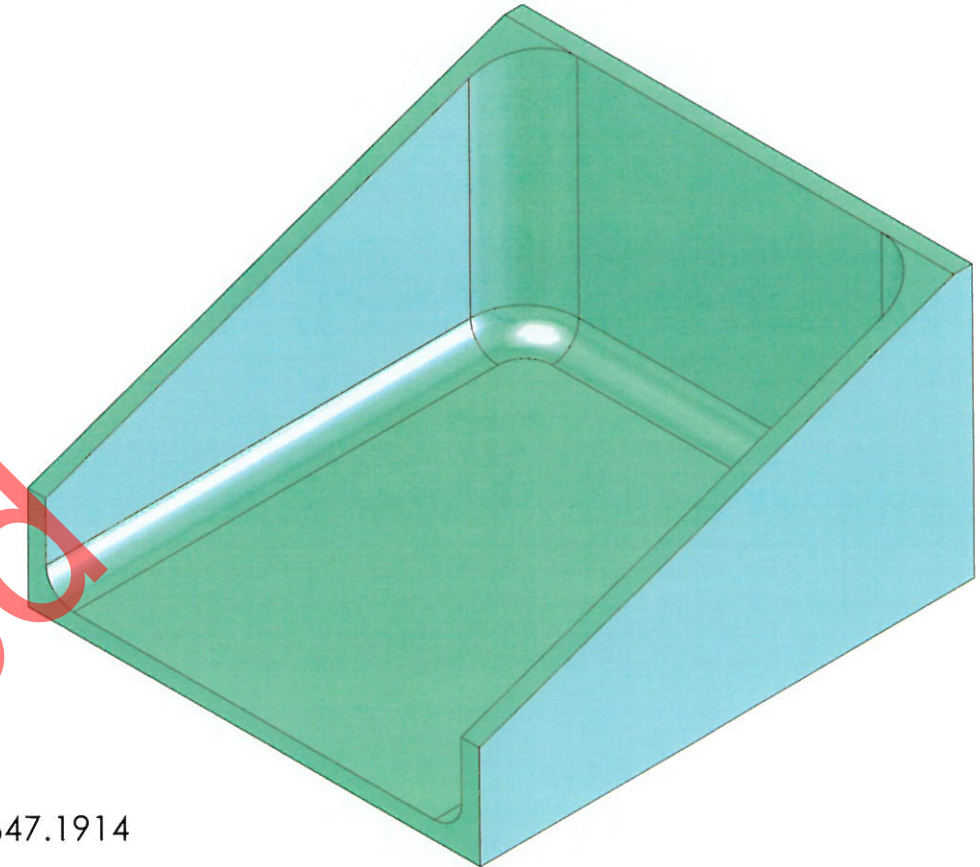
.07
2 PL



R.10
2 PL

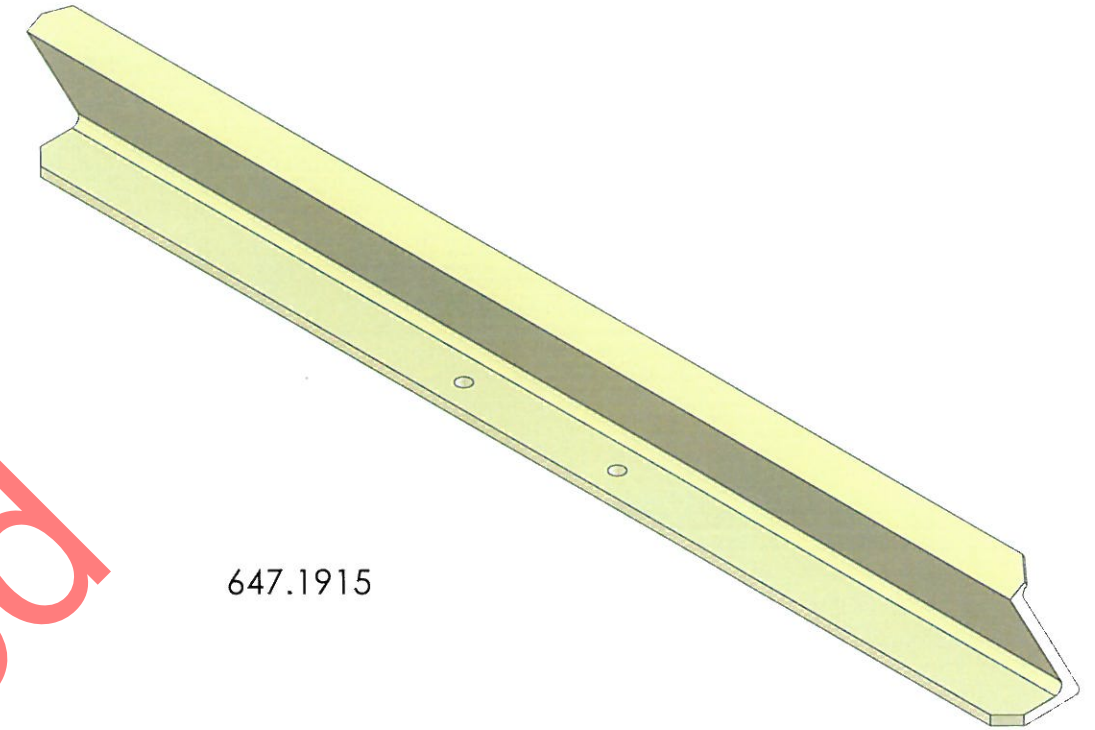


647.1914

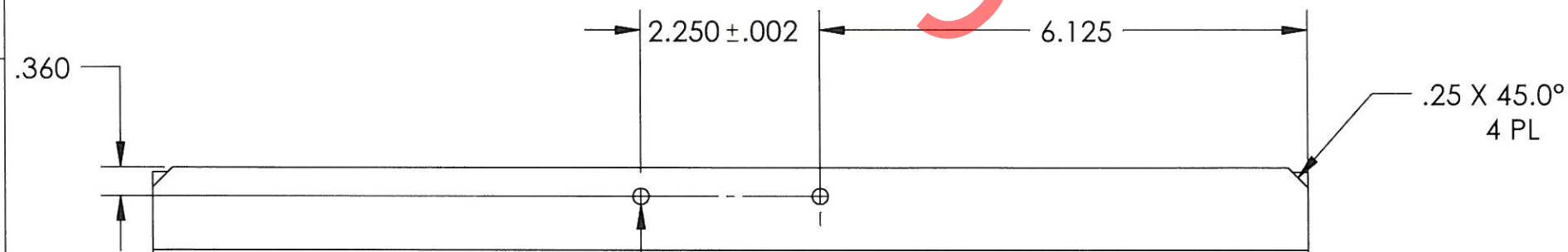
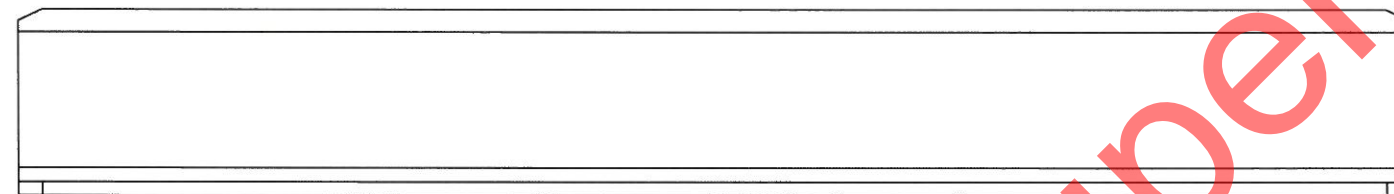
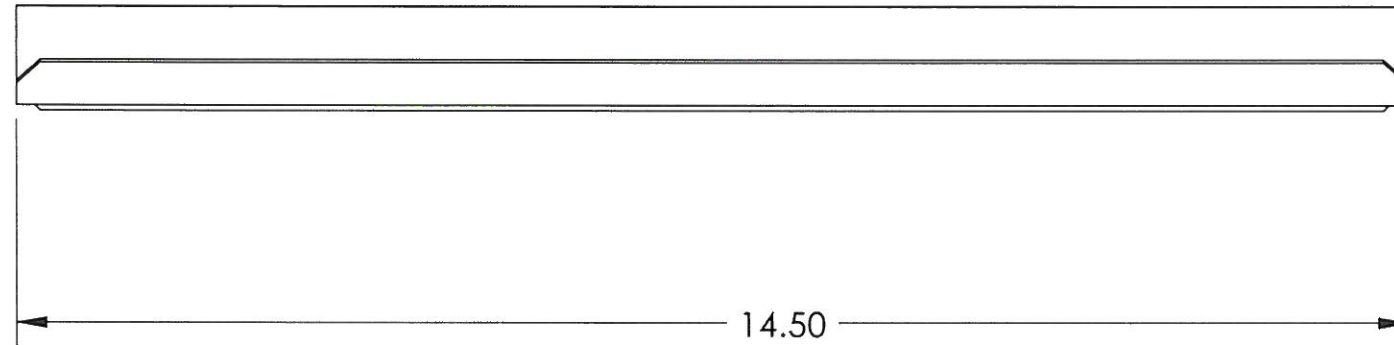


ORIGINAL DATE (MO-DA-YR) 06-01-09		APICAL INDUSTRIES	
DRAWN BY J. GARDINER	CHECKER P. BRAVO	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO		BRACKETS	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°		SIZE B	REV. N/C
		CAGE CODE 07MZ6	DWG. NO. 647.1900
		SCALE: NONE	
		SHEET 4 OF 5	

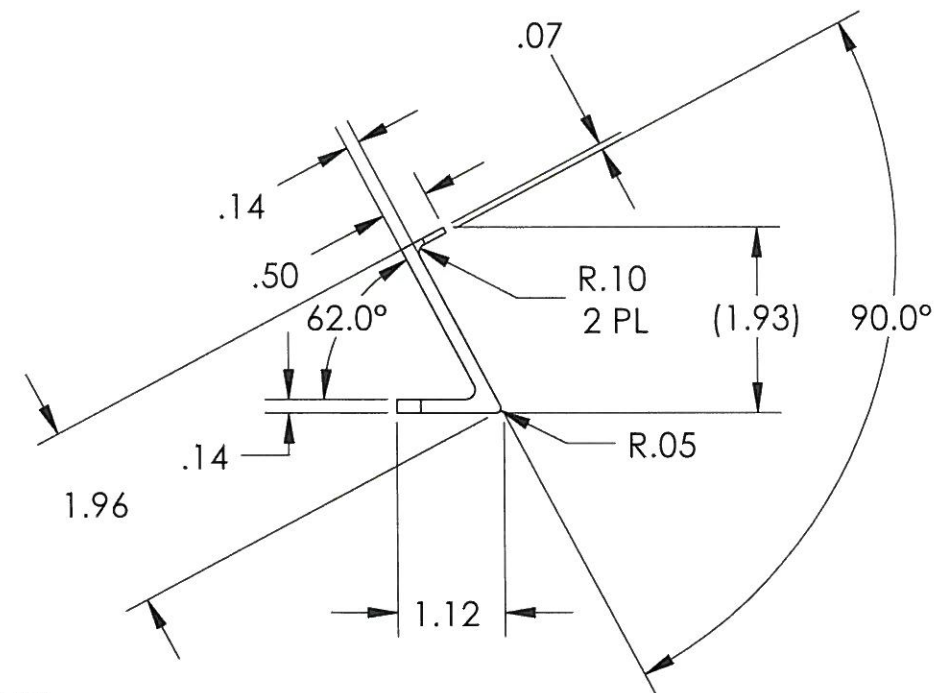
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647.1915



Ø.201 THRU
2 PL



ORIGINAL DATE (MO-DA-YR) 06-01-09		APICAL INDUSTRIES	
DRAWN BY J. GARDINER		2608 TEMPLE HEIGHTS DR.	
CHECKED BY P. BRAVO		OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO		BRACKETS	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± 5°		SIZE B	REV N/C
		CAGE CODE 07MZ6	DWG. NO. 647.1900
		SCALE: NONE	SHEET 5 OF 5